17. The article of Claim 16 wherein the laminate is useful in an automobile, train, or boat as a: windshield; light cover; body glass, such as sun roof, moon roof, or back and/or side window; internal door; cabinet; cabinet door; partition, and the like.

18. The article of Claim 17 wherein the article is an automobile windshield, light cover, moon roof, sun roof, or back and/or side window.

19. The article of Claim 18 wherein the laminate is useful for: external windows on buildings; external doors; partitions; office windows; office doors; glass partitions; table tops; shelves; cabinet doors; protective covers for tables; room dividers; picture frame glass; display cabinets; display cases, and the like.

20. The article of Claim 12 wherein the laminate is obtained by a process comprising the steps: (i) bringing a PVB polymer interlayer and a glass plate into contact; (ii) removing air from between the glass and the interlayer; and (iii) applying heat and external pressure to adhesively bond the glass plate to the interlayer.

21. A process for preparing a low color PVB sheet comprising the steps: (I) admixing polyvinyl alcohol, butyraldehyde, an acid or mixture of acids, water, and a surfactant (II) stabilizing the mixture obtained in step (I) by (a) raising the pH of the mixture to at least pH 10 (b) isolating the resin by draining the liquid, (c) washing the resin with neutral pH water; (III) plasticizing the PVB resin composition with from about 30 to about 50 pph of plasticizer based on the

dry weight of the PVB resin; (IV) optionally mixing (a) a PVB bleaching compound and/or (b) an antioxidant and a UV light stabilizer with the PVB resin composition; and (V) extruding the PVB composition at a temperature of from about 225°C to about 245°C to obtain a PVB sheet having a T_g in the range of from about 35°C to about 60°C, and a YID of less than about 12.